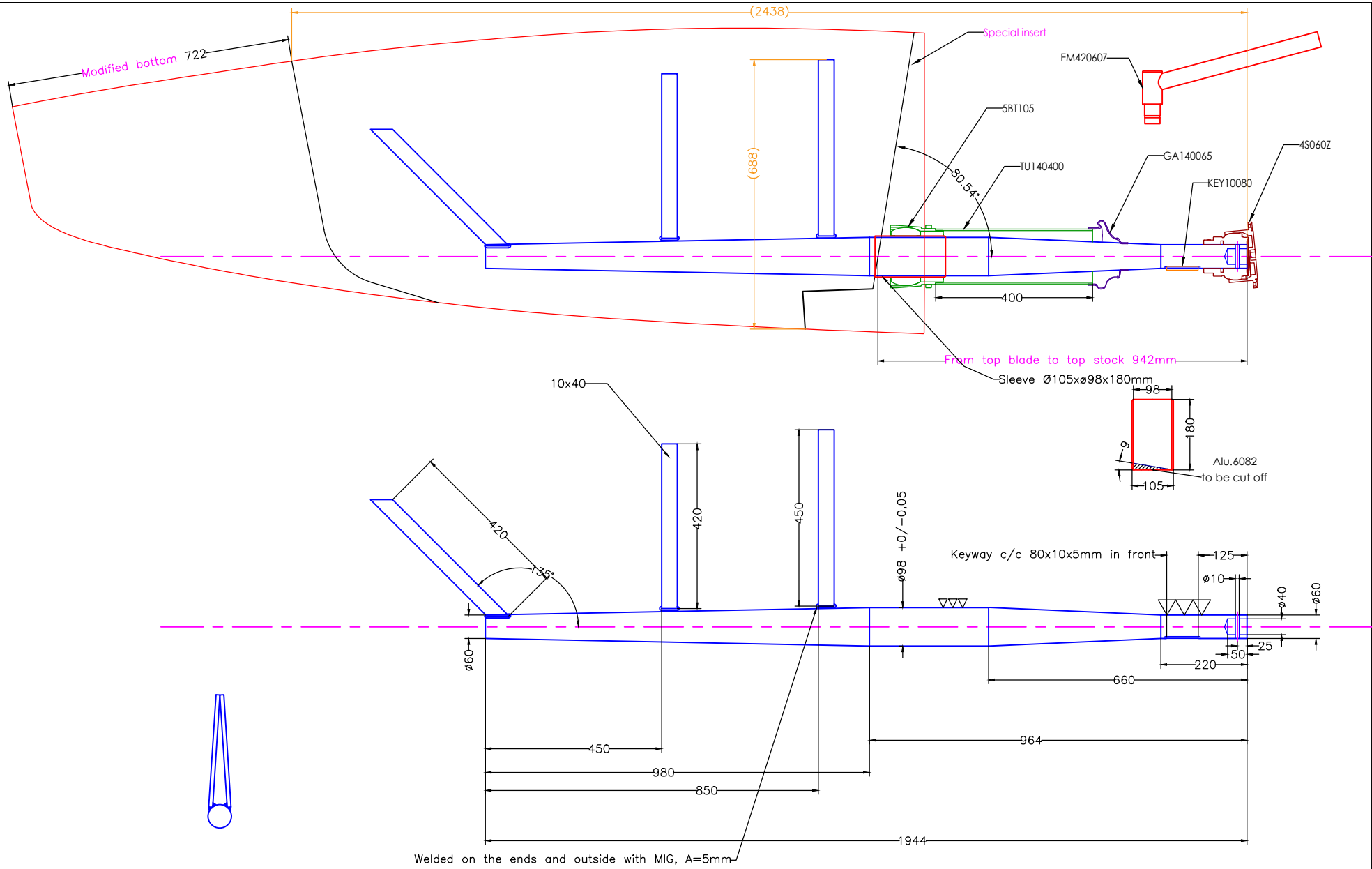


Welded on the ends and outside with MIG, A=5mm

The blade will be made of 1 layer 300g chopped e-glass and 3 layers of 600g chopped e-glass.
The stock will be laminated to one side of the blade with 2 layers of 600g e-glass.
The blade will be filled with a PU form core.

Welding of spokes, will be MIG point welding.

The rudder will be made after ISO12215-8

RUD55
Contest 42
"SHALLOW"

Modify date:	Project:	Contest 42 "shallow" rudder Rudder stock and blade	
Modify date: -			
Modify date	Scale	1:10	Date 12/12-2016
Modify date	Material	Alu6082	Drawing no. RUD55
Modify date	Filename (dwg)	Contest 42 rudderstock	
Modify date	Drawn by	KJ	

Jefa Rudder SYSTEMS
JEFA MARINE A/S
NIMBUSVEJ 2
2670 GREVE, DENMARK
Tlf.+45-4615 5210 & Fax +45-4615 5208
E-mail info@jefa.com & WWW.jefa.com