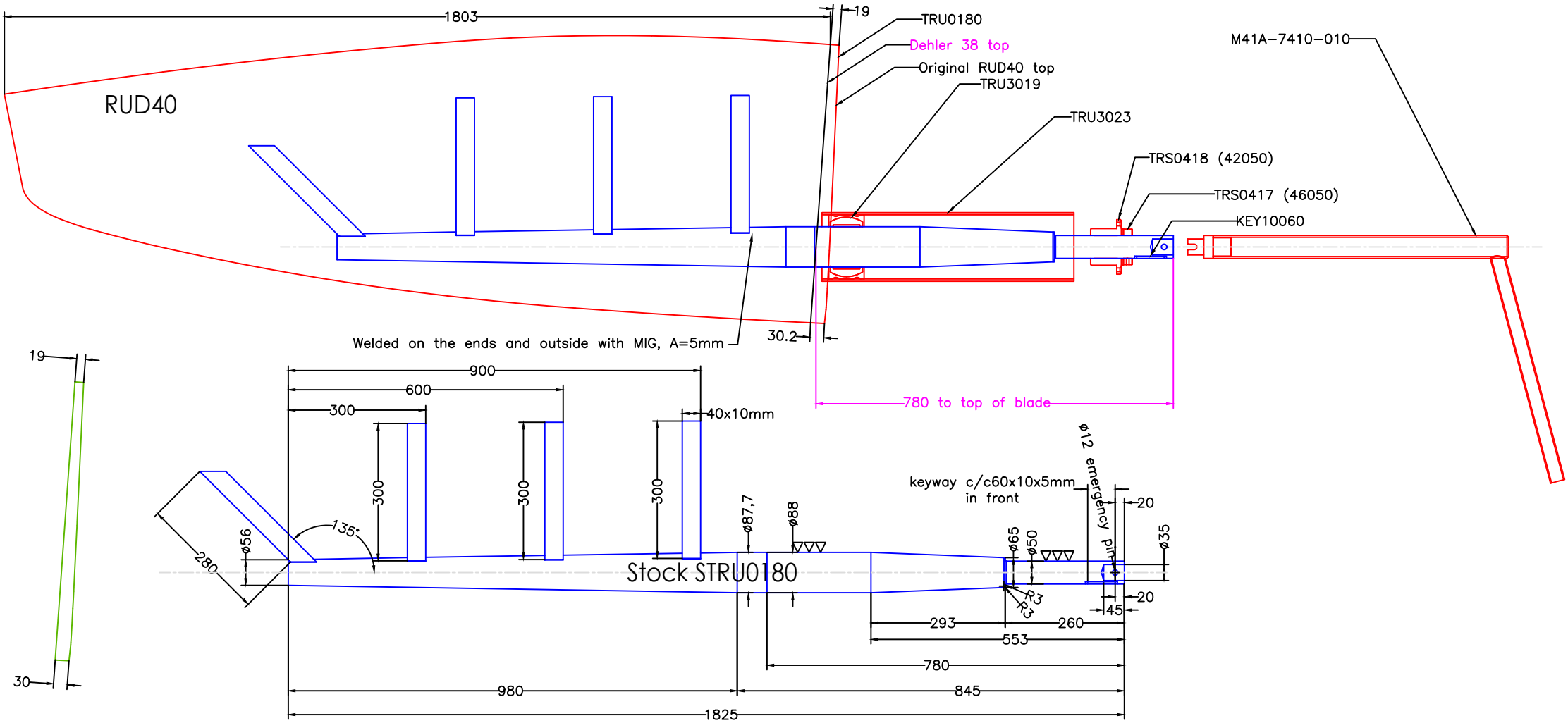

The blade will be made of 1 layer 300g chopped e-glass and 3 layers of 600g chopped e-glass.
The stock will be laminated to one side of the blade with 2 layers of 600g e-glass.
The blade will be filled with a PU form core.

Welding of spokes, will be MIG point welding.

The rudder will be made after ISO12215-8

RUD40
TRU0180

Modify date: 2011-08-16 785mm changed to 825mm "top of blade"	Project:	Dehler 38 Rudderstock	
Modify date: 30/05-2013, KJ, Blade top changed acording to Raoul Hanse yacht specifications			
Modify date: 30/05-2013, KJ, Blade top and stock changed	Scale	1:12	Date 05/05-2014
Modify date 05/05-2014, KJ, TRU2036 to TRU0180	Material	Alu6082	Drawing no. TRU0180
Modify date	Filename (dwg)	Dehler 38 buildcard	
Modify date	Drawn by	KJ	

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