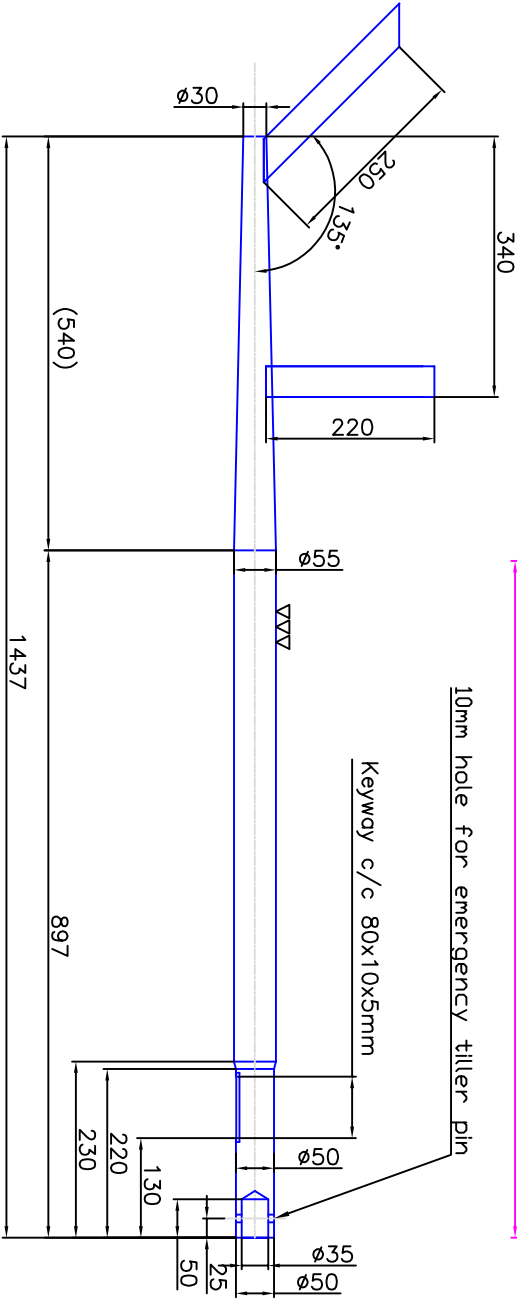
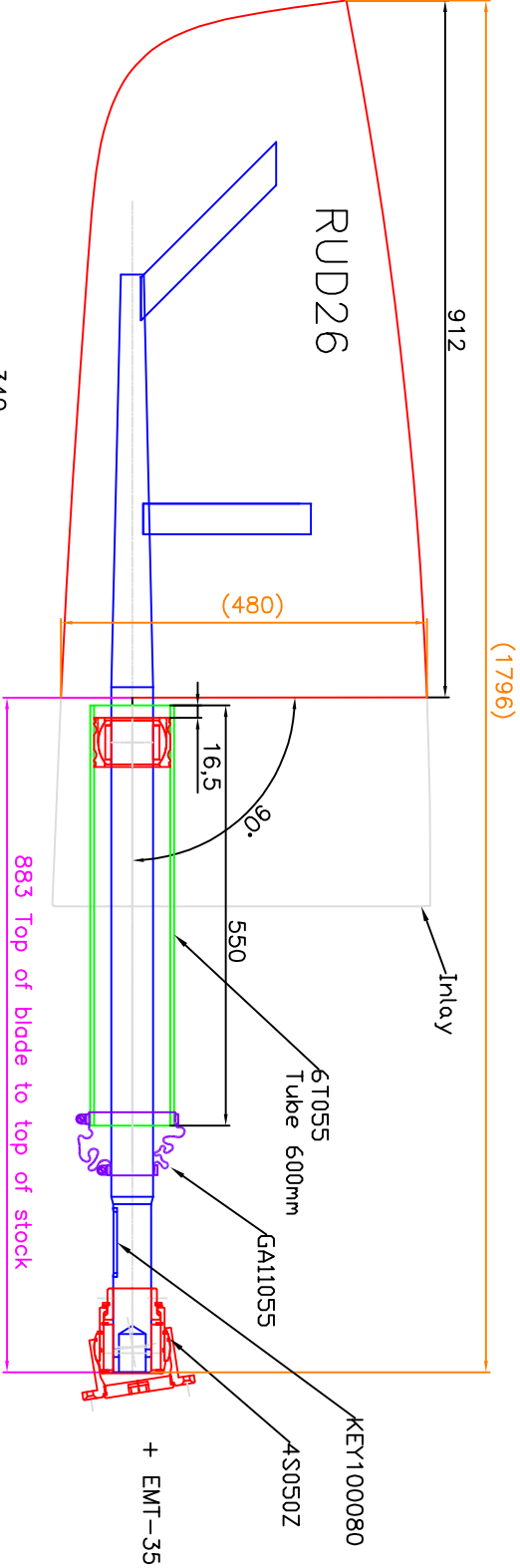




The blade will be made of 1 layer 300g chopped e-glass and 3 layers of 600g chopped e-glass.

The stock will be laminated to one side of the blade with 2 layers of 600g e-glass.

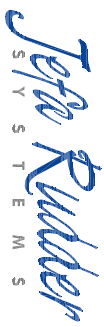
The blade will be filled with a PU form core.

Minimum density per cubic metre 80kg.

Welding of spokes, will be MIG welding.

The rudder will be made after ISO12215-8

RUD26

REVISIONS				Project				Product Name:			
Rev.	Description	Date	Author	ITACATAMARANS 49				Rudder system			
A	Length of 6T changed from 600mm to 350mm	18/10-17	JR	 Jefa Marine A/S NIMBUSVEJ 2 2670 GREVE, DENMARK Tlf: +45 4615 5210 Email: info@jefa.com www.jefa.com				Drawing no. RUD26			
B	Drawing layout updated	27/5-19	TCH					Material: ALU EN7075 Anodized			
C	Rudder production description added	11/12-23	M.B.					Scale: 1 of 1			
								Creation Date: 05-10-2017			
								Author: TCH			
								This drawing belongs to Jefa Marine A/S, and may not be used for shown without permission.			