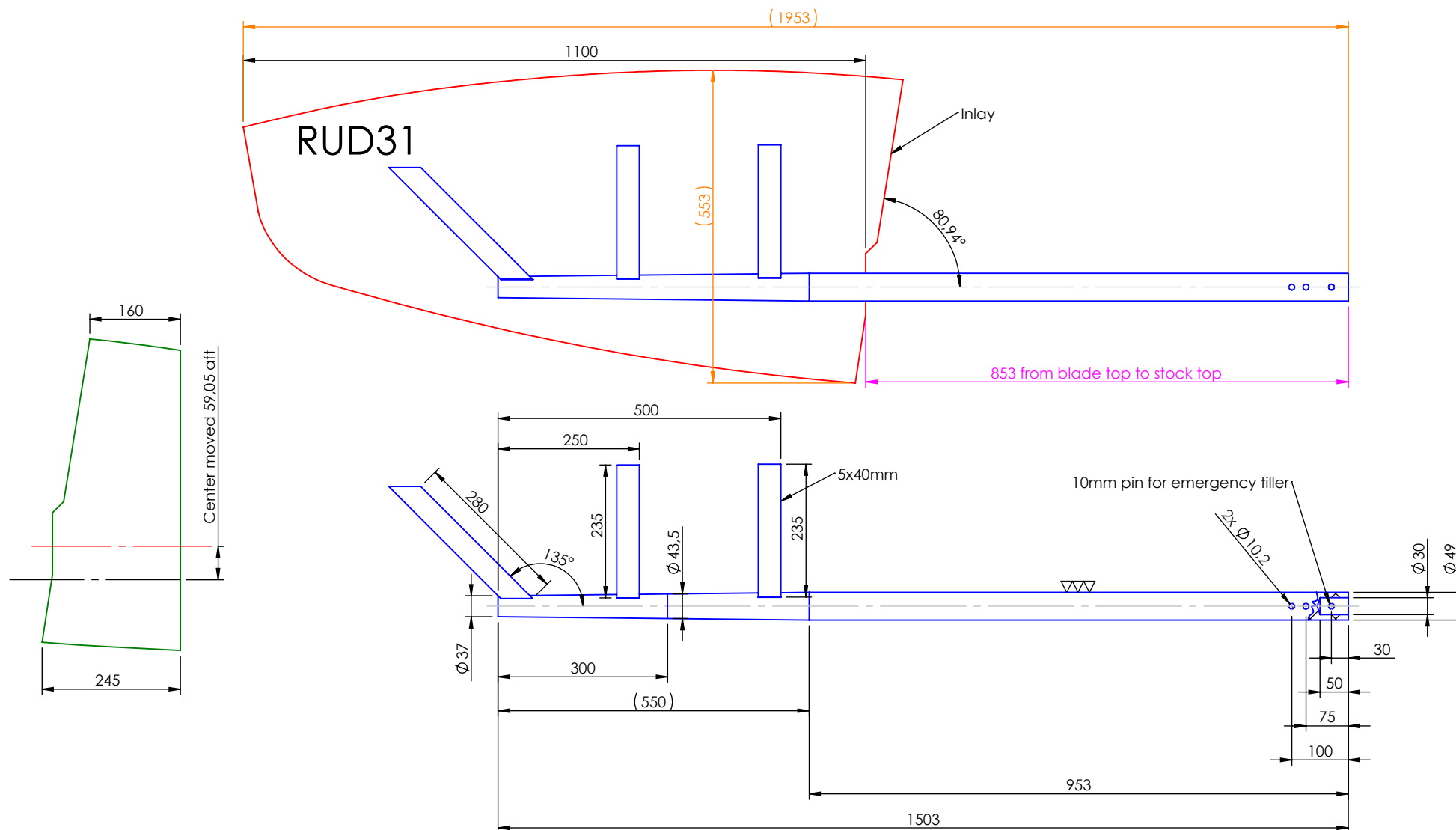


| REVISIONS |             |      |        |
|-----------|-------------|------|--------|
| Rev.      | Description | Date | Author |



The blade will be made of 1 layer 300g chopped e-glass and 3 layers of 600g chopped e-glass.

The stock will be laminated to one side of the blade with 2 layers of 600g e-glass.

The blade will be filled with a PU foam core. Minimum density per cubic meter 80kg.

Welding of spokes, will be MIG welding.

The rudder will be made after ISO12215-8

$$A = 0,49 \text{ m}^2$$

$$V = 21,73 \text{ dm}^3$$

RUD31

|                                                                                                                                                                               |                                        |                                                                                          |                      |
|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|----------------------------------------|------------------------------------------------------------------------------------------|----------------------|
| Project<br><b>Privilege Signature 510</b>                                                                                                                                     | Product Name:<br><b>Rudder</b>         | Filename<br><b>Privilege Signature 510 rudder</b>                                        |                      |
| <b>Jefa Rudder</b><br>S Y S T E M S<br><b>JEFA MARINE A/S</b><br><b>NIMBUSVEJ 2</b><br><b>2670 GREVE. DENMARK</b><br>Tlf: +45 4615 5210<br>Email: info@jefa.dk<br>www.jefa.dk | Drawing no.<br><b>Privilege510-RUD</b> | Sheet:<br><b>1 of 1</b>                                                                  | Proj. method:<br>    |
|                                                                                                                                                                               | Material:<br><b>Aisi 630 (17-4PH)</b>  | Scale:<br><b>1:10</b>                                                                    | Format:<br><b>A4</b> |
|                                                                                                                                                                               | Creation Date:<br><b>27-06-2024</b>    | Dimensions are given in mm. Dimensions without tolerances according to DS/ISO 2768-m.    |                      |
| Author:<br><b>Thor</b>                                                                                                                                                        |                                        | This drawing belongs to Jefa Marine A/S and may not be used or shown without permission. |                      |