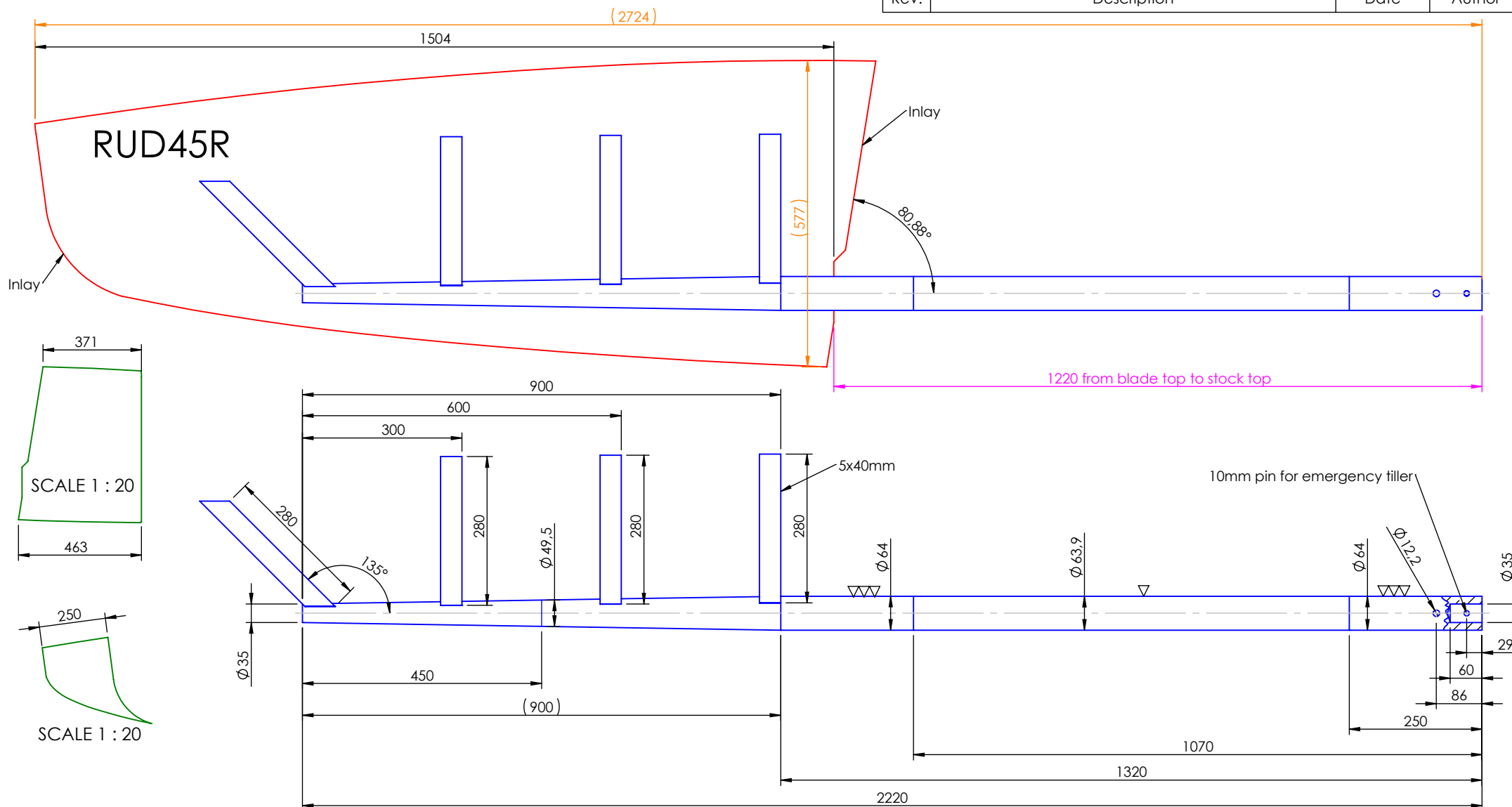


REVISIONS			
Rev.	Description	Date	Author



The blade will be made of 1 layer 300g chopped e-glass and 3 layers of 600g chopped e-glass.

The stock will be laminated to one side of the blade with 2 layers of 600g e-glass.

The blade will be filled with a PU foam core. Minimum density per cubic meter 80kg.

Welding of spokes, will be MIG welding.

The rudder will be made after ISO12215-8

$A = 0,73 \text{ m}^2$

$V = 34,52 \text{ dm}^3$

RUD45R

Project Privilège Signature 650		Product Name: Rudder		Filename Privilege Signature 650 rudder	
 JEFA MARINE A/S NIMBUSVEJ 2 2670 GREVE. DENMARK Tlf: +45 4615 5210 Email: info@jefa.dk www.jefa.dk		Drawing no. Privilege650-RUD		Sheet: 1 of 1	Proj. method: 
		Material: Aisi 630 (17-4PH)		Scale: 1:10	Format: A4
Creation Date: 28-06-2024		Dimensions are given in mm. Dimensions without tolerances according to DS/ISO 2768-m.			
Author: Thor		This drawing belongs to Jefa Marine A/S and may not be used or shown without permission.			