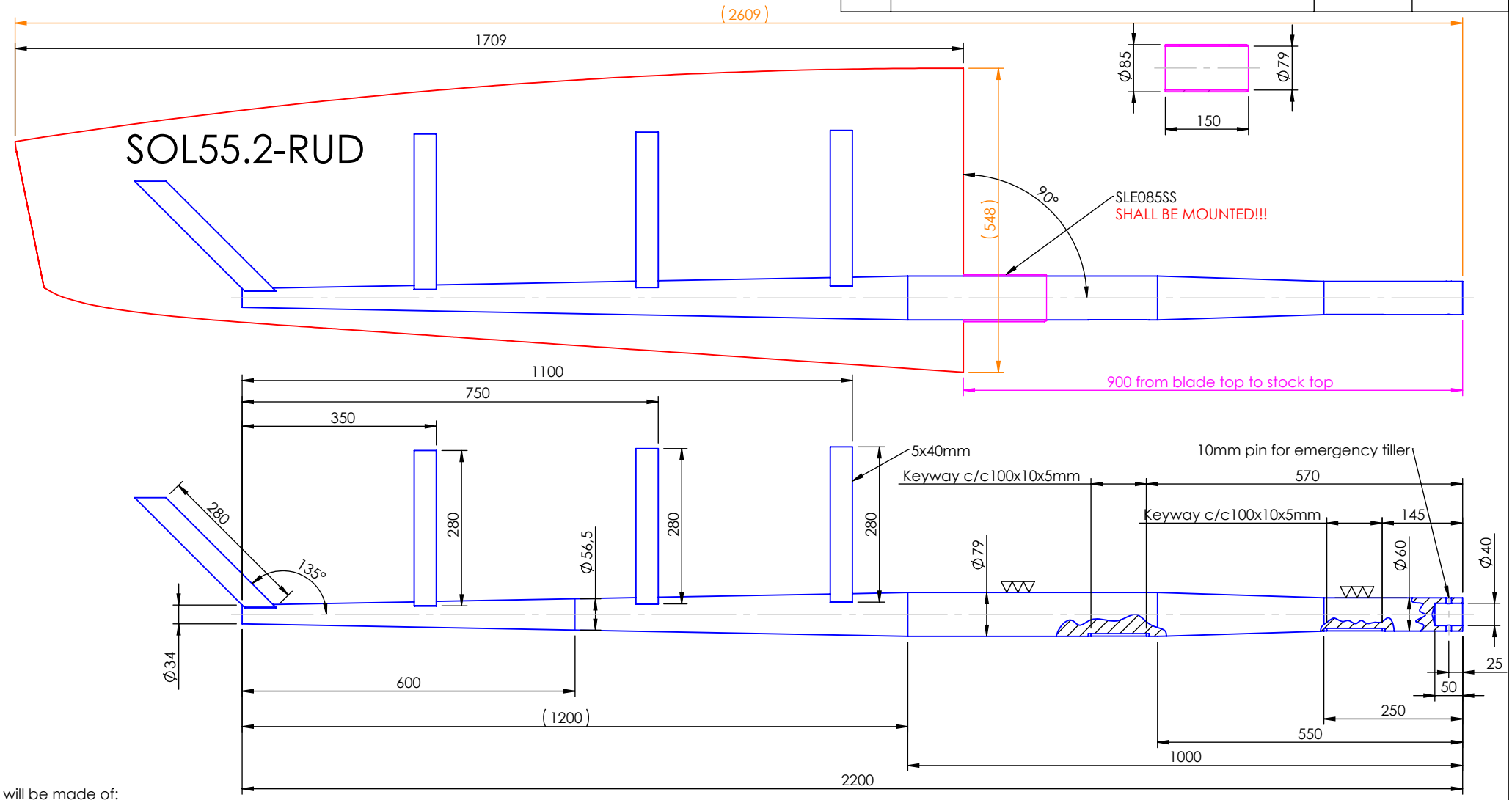
REVISIONS			
Rev.	Description	Date	Author
A	GRP changed to new Jefa standard	09-06-2026	TCH



The blade will be made of:
1 layer of 900g Bidirectional stitched E-glass fiber.
1 layer of 600g Bidirectional stitched E-glass fiber.
1 layer of 900g Bidirectional stitched E-glass fiber.

The stock will be laminated to one side of the blade with 2 layers of 600g e-glass.

The blade will be filled with a PU form core.
Minimum density per cubic meter 80kg.

Welding of spokes will be MIG welding.

The rudder will be made after ISO12215-8

A= 0,75 m2
V= 35,62 dm3

SOL55.2-RUD

Project: Solaris 55.2	Product Name: Rudder	Filename: Solaris 55.2 Rudder Rev. A	
Jefa Rudder SYSTEMS	Drawing no.: Sol55.2-RUD	Sheet: 1 of 1	Proj. method:
	Material: Aisi 630	Scale: 1:10 / Format: A4	CAD-System: SolidWorks
	Creation Date: 31-01-2024	Dimensions are given in mm. Dimensions without tolerances according to DS/ISO 2768-m.	
	Author: Thor	This drawing belongs to Jefa Marine A/S and may not be used or shown without permission.	

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