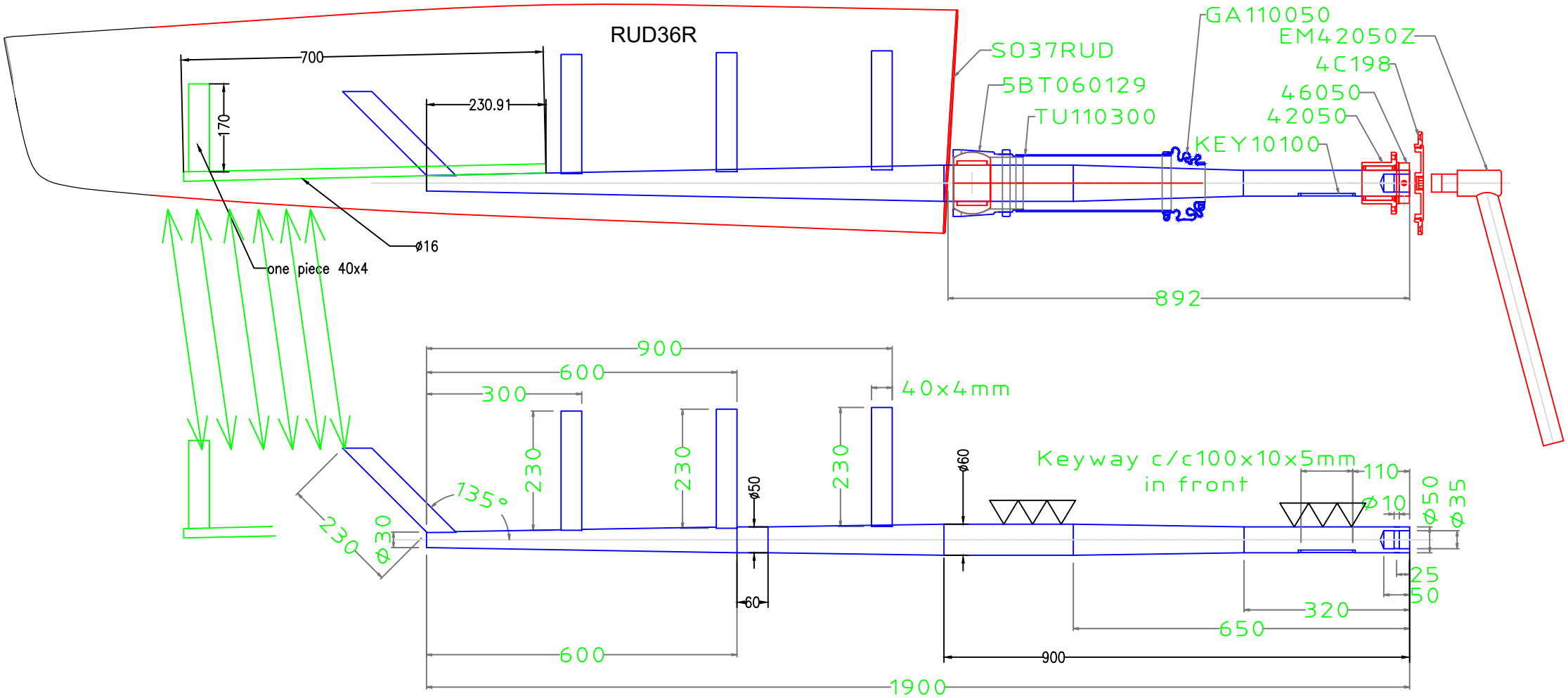

The blade will be made of 1 layer 300g chopped e-glass and 3 layers of 600g chopped e-glass.
The stock will be laminated to one side of the blade with 2 layers of 600g e-glass.
The blade will be filled with a PU form core.

Welding of spokes, will be MIG point welding.

The rudder will be made after ISO12215-8

RUD36R

Modify date 28/6-2012: Diameter ø60mm	Project:	Solaris One 37 Rudder bearings, stock and blade	
Modify date			
Modify date	Scale	1:10	Date 26/07-2011
Modify date	Material	Aisi329	Drawing no. Rudderstock
Modify date	Filename (dwg)	Solaris one 37 buildcard	
Modify date	Drawn by	KJ	

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