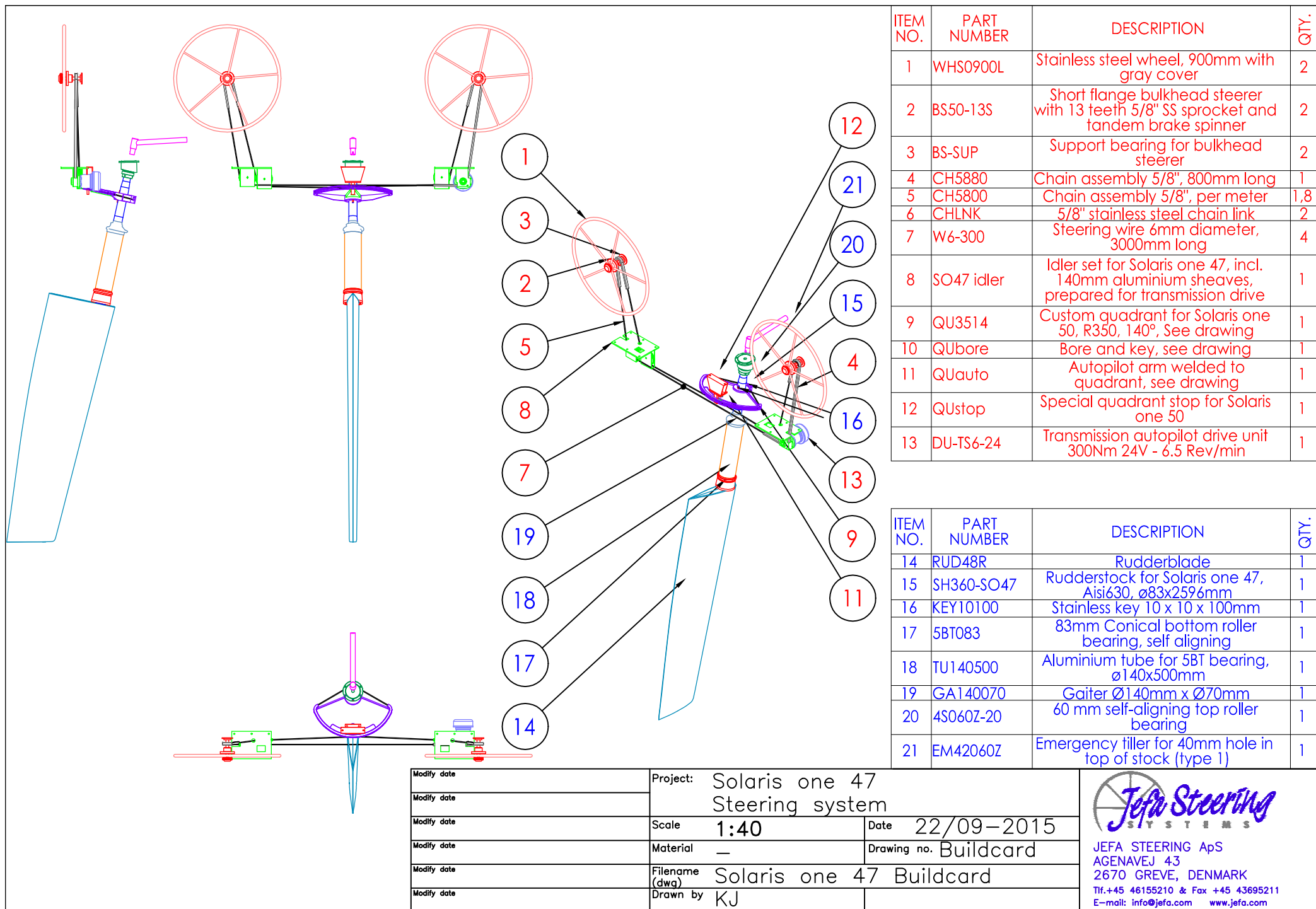




ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	WHS0900L	Stainless steel wheel, 900mm with gray cover	2
2	BS50-13S	Short flange bulkhead steerer with 13 teeth 5/8" SS sprocket and tandem brake spinner	2
3	BS-SUP	Support bearing for bulkhead steerer	2
4	CH5880	Chain assembly 5/8", 800mm long	1
5	CH5800	Chain assembly 5/8", per meter	1,8
6	CHLNK	5/8" stainless steel chain link	2
7	W6-300	Steering wire 6mm diameter, 3000mm long	4
8	SO47 idler	Idler set for Solaris one 47, incl. 140mm aluminium sheaves, prepared for transmission drive	1
9	QU3514	Custom quadrant for Solaris one 50, R350, 140°, See drawing	1
10	QUbore	Bore and key, see drawing	1
11	QUauto	Autopilot arm welded to quadrant, see drawing	1
12	QUstop	Special quadrant stop for Solaris one 50	1
13	DU-TS6-24	Transmission autopilot drive unit 300Nm 24V - 6.5 Rev/min	1

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
14	RUD48R	Rudderblade	1
15	SH360-SO47	Rudderstock for Solaris one 47, Aisi630, ø83x2596mm	1
16	KEY10100	Stainless key 10 x 10 x 100mm	1
17	5BT083	83mm Conical bottom roller bearing, self aligning	1
18	TU140500	Aluminium tube for 5BT bearing, ø140x500mm	1
19	GA140070	Gaiter ø140mm x Ø70mm	1
20	4S060Z-20	60 mm self-aligning top roller bearing	1
21	EM42060Z	Emergency tiller for 40mm hole in top of stock (type 1)	1

Modify date	Project: Solaris one 47 Steering system		 JEFA STEERING ApS AGENAVEJ 43 2670 GREVE, DENMARK Tlf.+45 46155210 & Fax +45 43695211 E-mail: info@jefa.com www.jefa.com
Modify date			
Modify date	Scale 1:40	Date 22/09-2015	
Modify date	Material —	Drawing no. Buildcard	
Modify date	Filename (dwg) Solaris one 47 Buildcard		
Modify date	Drawn by KJ		