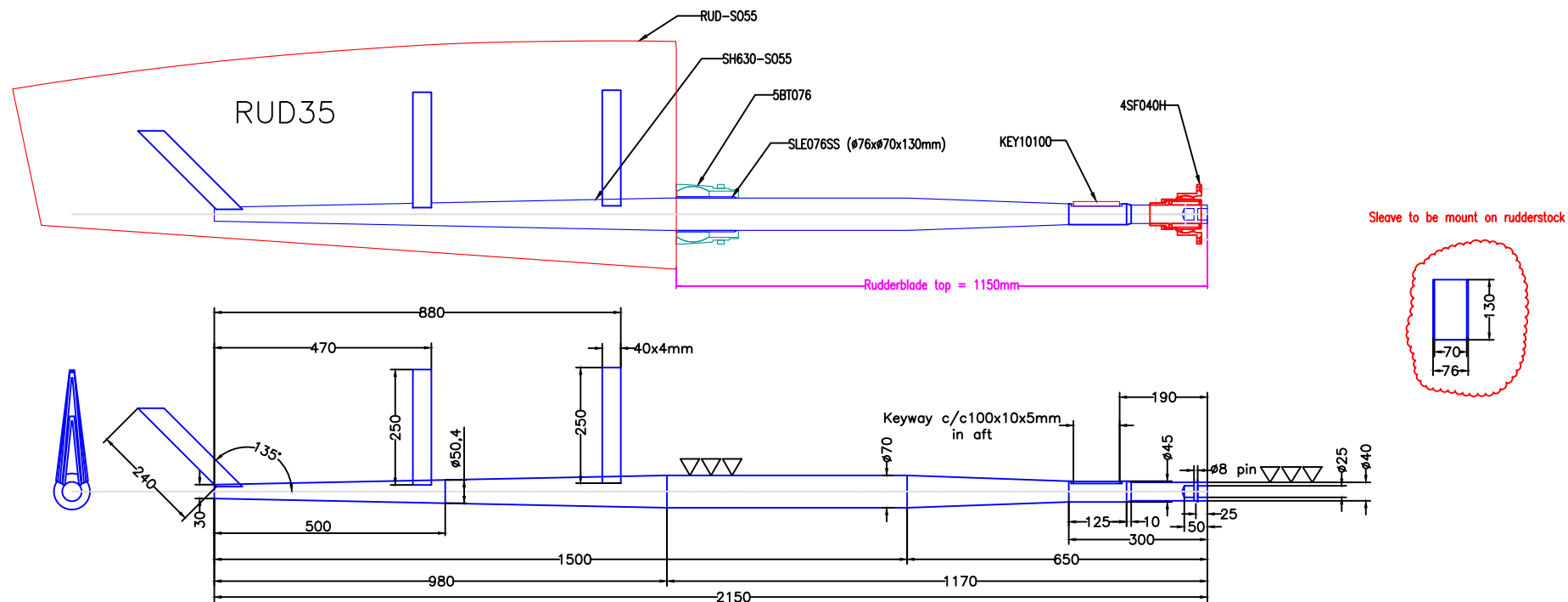




The blade will be made of 1 layer 300g chopped e-glass and 3 layers of 600g chopped e-glass.

The stock will be laminated to one side of the blade with 2 layers of 600g e-glass.

The blade will be filled with a PU foam core. Minimum density per cubic meter 80kg.

Welding of spokes, will be MIG welding.

The rudder will be made after ISO12215-8

RUD35

Modify date: 15/11-2016, KJ, Stock top to ø45mm	Project: Solaris One 55 Rudderstock and blade	
Modify date	Scale 1:12	Date 25/08-2016
Modify date	Material Aisi630	Drawing no. Buildcard
Modify date	Filename (dwg) Solaris One 55 Buildcard	
Modify date	Drawn by KJ	

Jefa Rudder
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