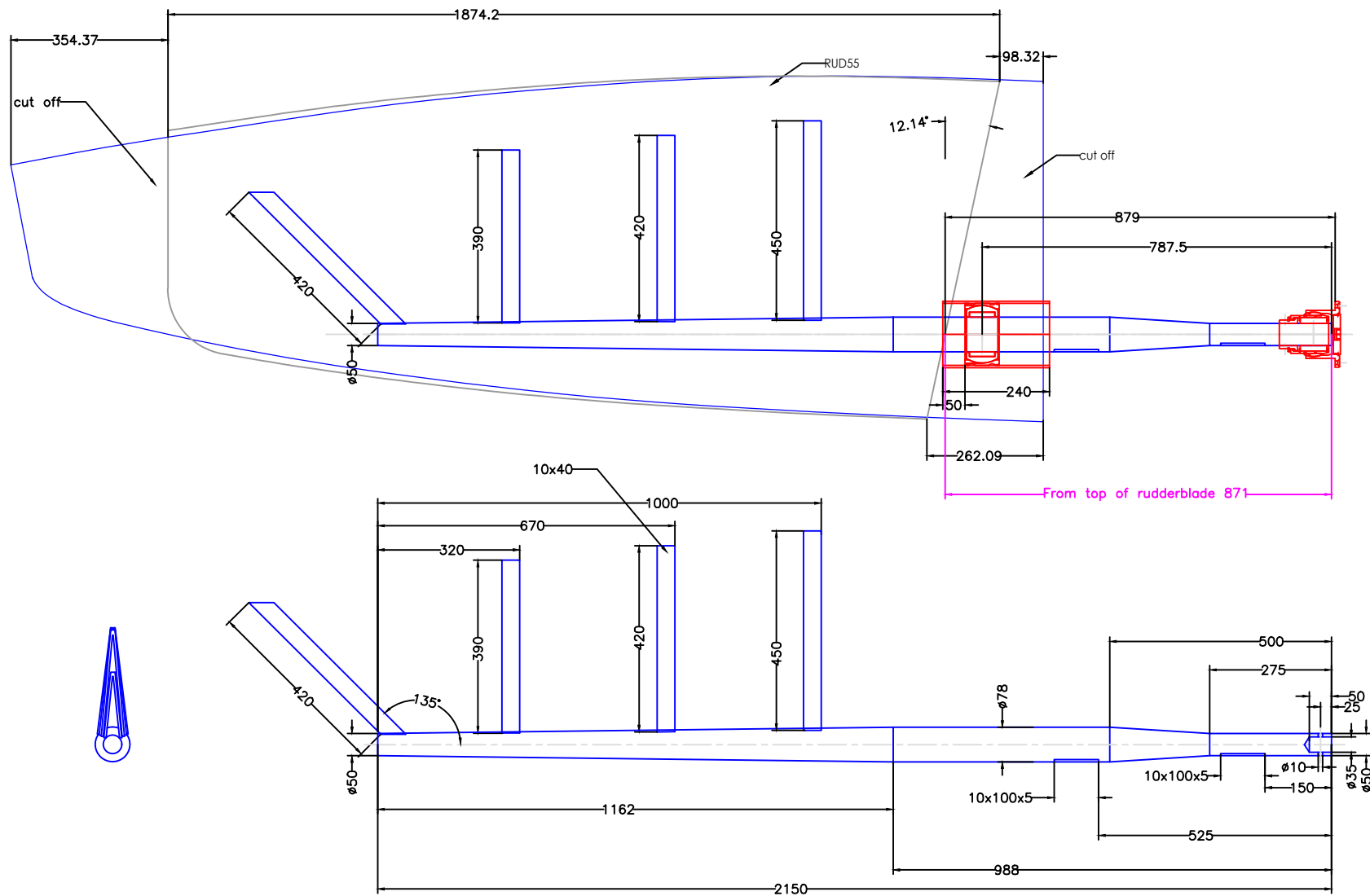




The blade will be made of 1 layer 300g chopped e-glass and 3 layers of 600g chopped e-glass.

The stock will be laminated to one side of the blade with 2 layers of 600g e-glass.

The blade will be filled with a PU form core. Minimum density pr cubic meter 80kg

Welding of spokes, will be full TIG welded A4. Welding of 40 shaft, will be full TIG welded A4.

The rudder will be made after ISO12215-8

RUD55

Modify date	Project: Spirit 63DH – RUD55	
mb målsætning 20-12-2016	Rudderstock and blade	
Modify date	Scale 1:12	Date 12.12.2016
Modify date	Material Aisi329	Drawing no. —
Modify date	Filename Spirit 63DH Jefa Ruddr balde	
Modify date	Drawn by EZ	

Jefa Rudder
SYSTEMS

JEFA MARINE A/S
NIMBUSVEJ 2
2670 GREVE, DENMARK
Tlf. +45-4615 5210 & Fax +45-4615 5208
E-mail info@jefa.com & WWW.jefa.com