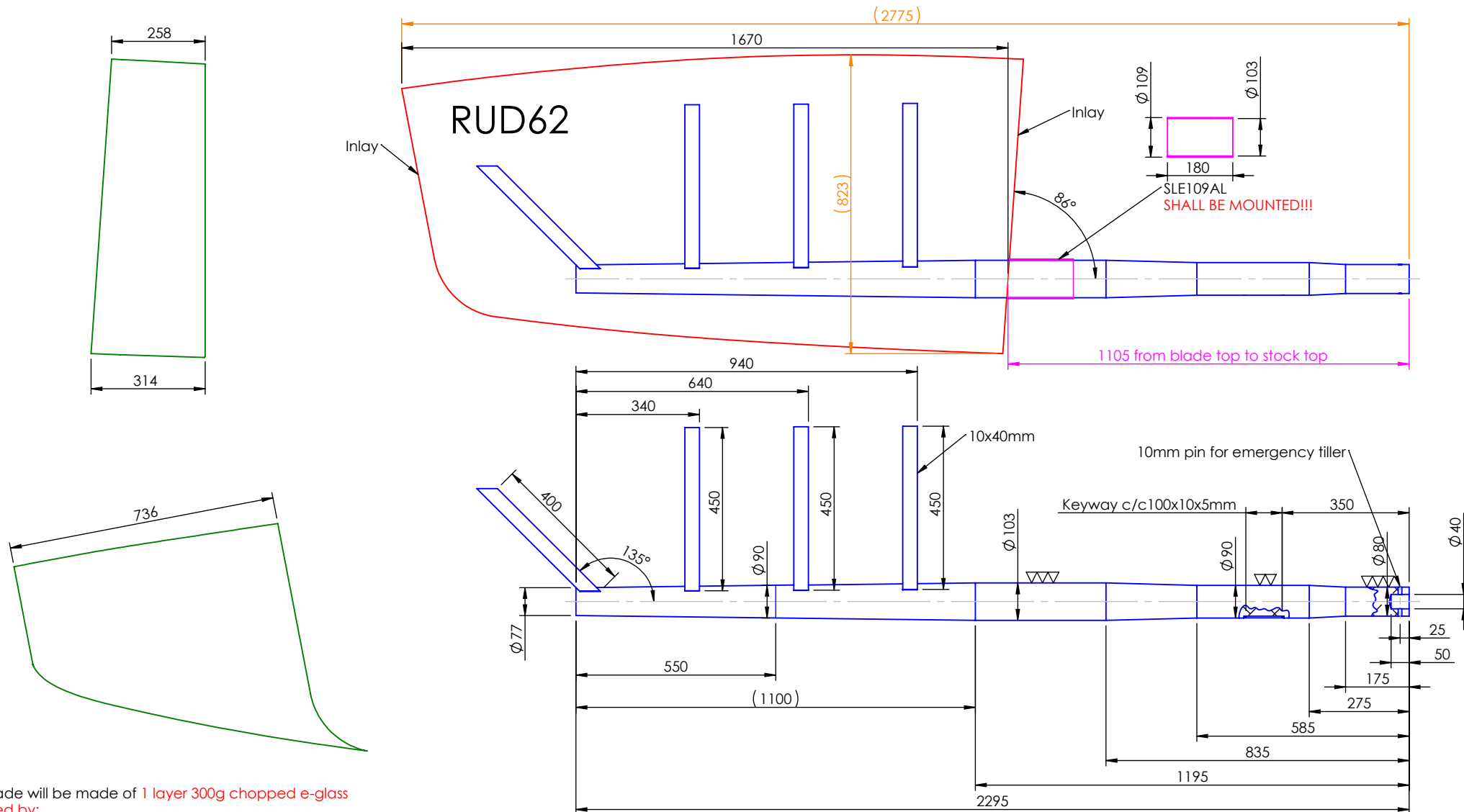


REVISIONS			
Rev.	Description	Date	Author



The blade will be made of 1 layer 300g chopped e-glass followed by:
 1 layer of 900g Bidirectional stitched E-glass fiber.
 1 layer of 600g Bidirectional stitched E-glass fiber.
 1 layer of 900g Bidirectional stitched E-glass fiber.

The stock will be laminated to one side of the blade with 2 layers of 600g e-glass.

The blade will be filled with a PU form core. Minimum density per cubic meter 80kg.

Welding of spokes will be MIG welding.

The rudder will be made after ISO12215-8

A= 1,22 m²
 V= 97,79 dm³

RUD62

Project Sunreef 74		Product Name: Replacement rudder		Filename Sunreef 74 replacement rudder	
 JEFA MARINE A/S NIMBUSVEJ 2 2670 GREVE. DENMARK Tlf: +45 4615 5210 Email: info@jefa.dk www.jefa.dk		Drawing no. -	Sheet: 1 of 1	Proj. method: 	
		Material: Alu 6082	Scale: 1:15	Format: A4	CAD-System: SolidWorks
Creation Date: 19-02-2026		Dimensions are given in mm. Dimensions without tolerances according to DS/ISO 2768-m.			
Author: Thor		This drawing belongs to Jefa Marine A/S and may not be used or shown without permission.			