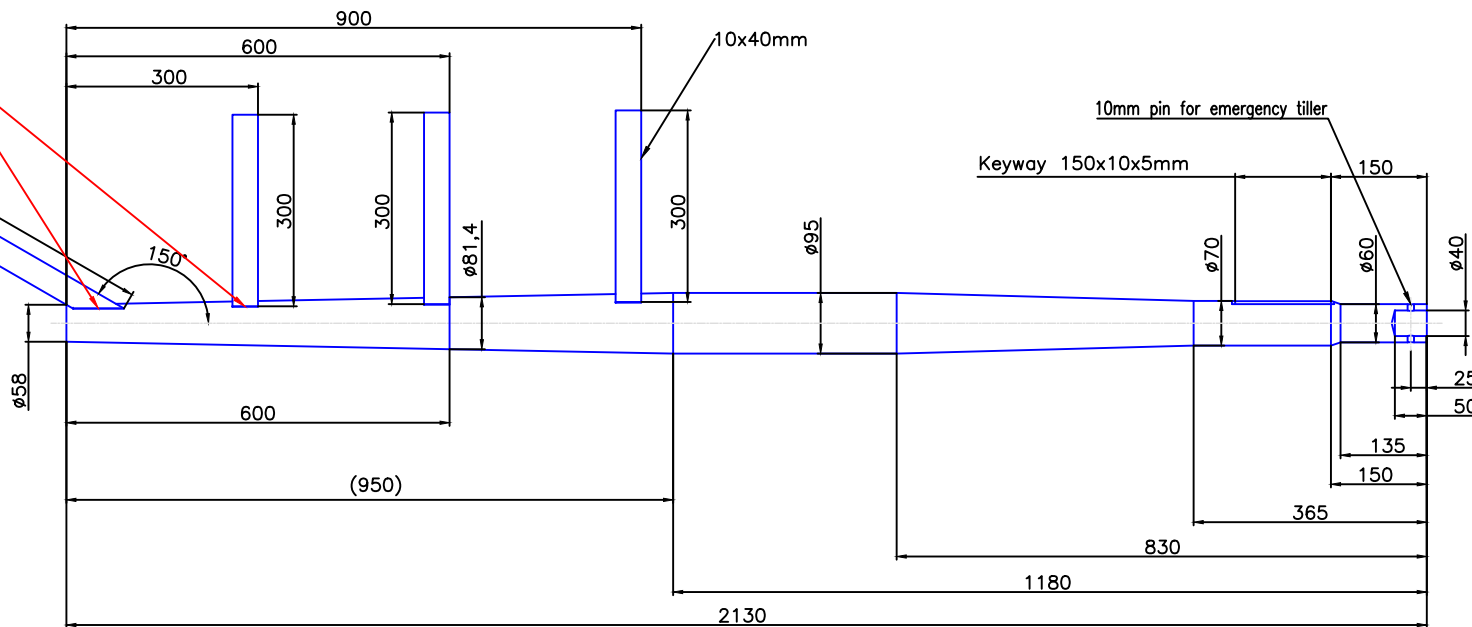


Make to fit $\varnothing 65\text{mm}$



The blade will be made of 1 layer 300g chopped e-glass and 3 layers of 600g chopped e-glass.

The stock will be laminated to one side of the blade with 2 layers of 600g e-glass.

The blade will be filled with a PU form core. Minimum density per cubic meter 80kg.

Welding of spokes, will be MIG welding.

The rudder will be made after ISO12215-8

A: 0,93 m²
V: 57,93 dm³

RUDX-M

REVISIONS			
Rev.	Description	Date	Author

Project
X4.6 Shallow

Jefa Rudder
SYSTEMS

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Product Name: Rudder system		Filename X4.6 Shallow rudder	
Drawing no. X4.6ROR-Short		Sheet: 1 of 1	Proj. method:
Material: Alu6082		Scale: 1:12	Format: A4
Creation Date: 26-05-2021	Dimensions are given in mm. Dimensions without tolerances according to DS/ISO 2768-m.		
Author: Thor	This drawing belongs to Jefa Marine A/S and may not be used or shown without permission.		